

Work Order ID 94924

Friday, December 28, 2012 8:25:12 AM

94924

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Item ID: D206-642-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 12/28/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/28/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *WMP* Date: *12-12-28*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	0

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-113 CHG003
K10111 CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 16 *12/12/31*

1X

SP
12-12-28

DAS 16 *12/12/31*

40

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Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 12/28/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/28/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-642-113

K10111

Location:

PPP Rev: C

14

SP
12-28-28

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

QC21
S 12/17/31

ME
12-12-31

Picklist Print

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Work Order ID: 94924

Parent Item: D206-642-113

Parent Item Name: Skidtube LH

Start Date: 12/28/2012

Required Date: 12/28/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC
K10111 DD VERF:EC
VERIFIED BY:DD
679 DD verf:JLM
IPP REV:B 11.09.23 ADDED
IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM
IPP Rev:D 12.11.21 ECN12-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-151 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG082		1							
				77976		1							
D206-642-111 Saddle, Skidtube 206		Manufactured	No			110	Each	6.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG		6							
				91108		1							
				91109		5							

B¹ 93617 SP

B91109 SP
12-12-31

93617.